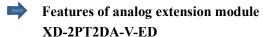


Extension ED module

XD-2PT2DA-V-ED

Fast manual

Thanks for purchasing XINJE XD series PLC and extension module. This manual will introduce the electric features and using method of XD series extension ED module. Please read this manual carefully before using the products, make sure the wiring operation is safe.



- ➤ 2 channels analog output: voltage output mode, 0~5V or 0~10V.
- ≥ 2 channels PT100 temperature input: temperature range -100~500°C, precision
- > 10-bit high precision analog output.
- As the special function ED module of XD, XD series PLC can connect 1 XD-2PT2DA-V-ED module.

Safety precautions

■ Control system design attentions



- ◆ Make sure design the safety circuit, to ensure that the control system can still work safety when the external power supply cut off or PLC broken.
- ◆ Make sure set emergency braking circuit, protection circuit, interlock circuit of forwardreverse running in PLC external circuit and upper-lower limit switch to prevent from machine damage
- ♦ In order to make the equipment safe operation, please design external protection circuit for important output signal
- ◆ PLC CPU will close all the output when detecting the system error; the output will lose control when the PLC circuit has problem. Please design suitable external control circuit to ensure the device working normally.
- ◆ If the PLC relay or transistor unit is broken, the output cannot be ON or OFF.
- ◆ The PLC is designed for indoor environment, the lightning protection must be installed in the power supply system to avoid PLC and other device damage.

■ Installation and wiring attentions



- ◆ Do not use the PLC in the following environment: dust, soot, corrosive gases, flammable gas, high temperature, condensation, vibration, impact, lightning, fire.
- ◆ Do not let the metal scrap and wire head drop into the ventilation hole of PLC, otherwise it will cause fire or error operation
- ◆ Do not cover the ventilation hole of PLC, otherwise it will cause fire, error operation.
- ♦ The I/O wiring must be fixed enough, otherwise the bad contactor will cause fault
- Attention!
- ♦ It can use external power supply for extension module DC24V power.
- Please use shield cable for high frequency I/O wiring to avoid interference.

Run and maintenance



- ◆ Please connect all the cable include PLC, extension module and BD board after shutting down the power supply.
- ◆ Please operate as the manual for online operation, forced output, RUN, STOP.



Product information

- Please discard the product as industrial waste.
- ♦ Make sure cut off the power supply when installing or uninstalling the extension card.

Naming rule

<u>XD</u>- <u>2 PT 2 DA</u> - <u>V</u> - <u>ED</u>



XD: XD series extension module

- Analog input channel: 2: 2 channels temperature input
- PT: PT100 temperature input
- Analog output channel: 2: 2 channels analog output
- Analog output DA: analog output
- V: voltage type for input and output
 - Module type ED: left extension ED module

■ Basic parameters

XD series PLC can connect 1 extension ED module, the type is not limited.

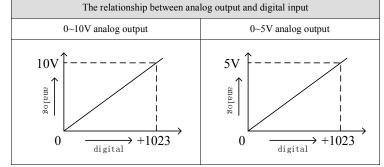
Table 1: analog extension module XD-2PT2DA-V-ED general specifications

Item	Specifications
Using environment	No corrosive gas
Environment temperature	0°C~60°C
Storage temperature	-20~70°C
Environment humidity	5~95%RH
Storage humidity	5~95%RH
Installation	Fix with M3 screw or install on the rail DIN46277(width
	35mm)
Dimension	100.0mm×18.0mm×90.0mm

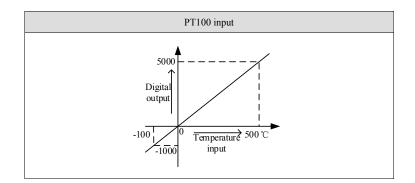
Table 2: analog extension module XD-2PT2DA-V-ED I/O precision

Item	Temperature input (PT)	Analog voltage output (V)
Temperature	-100∼500°C	_
input range	-100 ·300 C	
Analog output		0~5, 0~10V External load resistor
range	_	is 2KΩ~1MΩ
Digital input	_	10-bit binary number (0~1023)
range		
Digital output	-1000~5000	
range		
Resolution	0.1°C	1/1023 (10-bit)
integrated	±0.8% of the full scale	1%
precision		
Transformation	2ms/1 channel	2ms/1 channel
speed		
Power supply for	DC24V±10%, 150mA	
analog		

Table 3: analog extension module XD-2PT2DA-V-ED AD transformation diagram



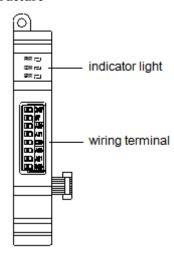
Note: when the input data is over K1023, DA transformed analog output will keep the max voltage.



Product appearance

Here listed I/O terminal configurations of XD series extension module XD-2PT2DA-V-ED.

Product structure



Each part name:

Name	•	Function	
	PWR	The LED lights when the ED module has power supply	
Indicator	COM	The LED lights when the ED module communication	
light		port works well	
	ERR	The LED lights when the ED module has error	
	24V	ED module external power supply 24V +	
	0V	ED module external power supply 24V -	
	A0	Channel 1 PT100 input	
Wiring	A1	Channel 2 PT100 input	
terminal	C0	PT1, PT2 ground	
	VO0	Channel 1 analog output	
	VO1	Channel 2 analog output	
	CO0	VO0, VO1 ground	

Product dimension and installation

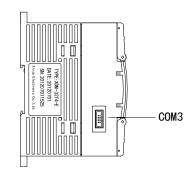
Installation

Do not install the module in below environment:

- Direct sunlight
- Environment temperature out of range 0-50°C
- Environment humidity out of range 35%-85% RH
- Condensation as severe changes in temperature
- · Corrosive gas and flammable gas
- Dust, iron filing, salt, fume
- Vibration and impact
- · Spray oil, water and medicine • Strong magnetic field and strong electric field

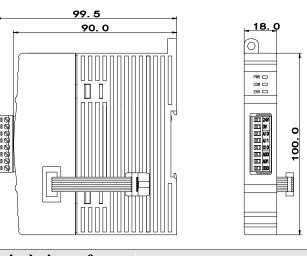
XD series extension ED module can be installed in com3 port of XD series PLC.

Note: please cut off the power before operation!



■ **Product dimension** (Unit: mm)

XD series extension ED module dimension is shown as below



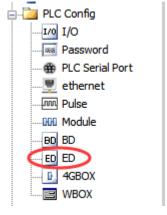
Electric design reference

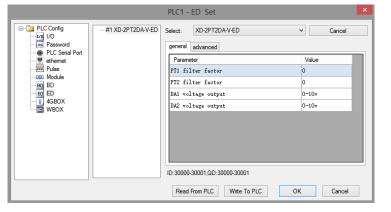
■ I/O address

XD series extension ED module will not occupy I/O unit, the transformed value is stored in PLC register. The following is the PLC register corresponding to each channel

(Channel	PT signal
	0CH	ID30000
	1CH	ID30001
(Channel	DA signal
	0CH	QD30000
	1CH	QD30001
	1011	QD30001

Working mode setting





Steps:

- 1. open the XDPpro software, find the left project bar, click PLC config/ED.
- 2. choose the correct module type.
- 3. set the module parameters such as voltage output range.
- 4. click write to PLC, then re-power on the PLC to make the setting effective.

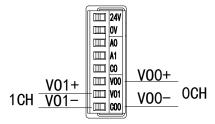
Note: first-order low-pass filtering weighted this sampled value with last filter output value, and got the effective filtering value. The filter coefficient is set by user, the range is 0-254, 0 means no filter.

■ External connection

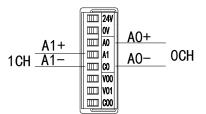
Please pay attention to below items when wiring:

- ① please use shield cable to avoid interference, and single point connect to ground for the shield layer.
- 2 when XD-2PT2DA-V-ED connects external +24V power supply, please choose the power supply from PLC to avoid interference.

♦ Voltage single-ended output

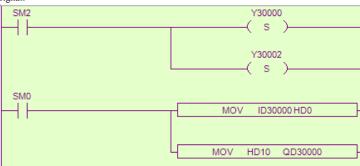


♦ PT100 temperature input



Programming example

Example: read one channel of temperature signal, and output one channel of $0\sim10V$ voltage signal.



Explanation:

SM2 is power on initial coil, and set ON the PT and DA channel enable bit.

SM0 is always ON coil when the PLC is running.

When the PLC starts to work, it will read PT channel 1 digital value (actual temperature $\times 10$) to HD0 register, and send the HD10 value to QD30000, and output related voltage signal.